

CLAIM AMENDMENTS

1-10. (Canceled)

11. (New) A device for severing a hollow profile, shaped according to the internal high pressure forming process, transversely to its longitudinal extent, comprising:

an encircling cutting edge which is arranged in or at an encircling recess formed in an inner wall of the device, and

sealing elements provided on the inner wall,

wherein at least one sealing element is arranged in each case on both sides of and parallel to the cutting edge.

12. (New) The device as claimed in claim 11, wherein the encircling recess is of wedge-shaped design in profile.

13. (New) The device as claimed in claim 11, wherein the recess is configured in such a way that it expands the hollow profile in a region of the recess during severing.

14. (New) The device as claimed in claim 11, wherein the cutting edge is formed at a transition between the inner wall and the recess.

15. (New) The device as claimed in claim 11, wherein the cutting edge either is designed as an interchangeable parting blade or forms an integral part of the inner wall.

16. (New) The device as claimed in claim 11, wherein at least one of the sealing elements is formed from plastic.

17. (New) The device as claimed in claim 11, wherein the inner wall has at least one receptacle, into which at least one of the sealing elements is inserted.

18. (New) The device as claimed in claim 11, wherein the sealing elements conceal the cutting edge and do not release the latter until during deformation.

19. (New) The device as claimed in claim 11, wherein the sealing elements are arranged on both sides of the recess.

20. (New) The device as claimed in claim 11, wherein the device is dimensioned in such a way that the hollow profile is severed at a calibrating pressure at which a hollow profile blank bears completely against the inner wall.

21. (New) The device as claimed in claim 16, wherein the plastic is an elastomer.

22. (New) The device as claimed in claim 12, wherein the recess is configured in such a way that it expands the hollow profile in a region of the recess during severing.

23. (New) The device as claimed in claim 12, wherein the cutting edge is formed at a transition between the inner wall and the recess.

24. (New) The device as claimed in claim 13, wherein the cutting edge is formed at a transition between the inner wall and the recess.

25. (New) The device as claimed in claim 12, wherein at least one of the sealing elements is formed from plastic.

26. (New) The device as claimed in claim 13, wherein at least one of the sealing elements is formed from plastic.

27. (New) The device as claimed in claim 14, wherein at least one of the sealing elements is formed from plastic.

28. (New) The device as claimed in claim 15, wherein at least one of the sealing elements is formed from plastic.

29. (New) The device as claimed in claim 12, wherein the inner wall has at least one receptacle, into which at least one of the sealing elements is inserted.

30. (New) The device as claimed in claim 13, wherein the inner wall has at least one receptacle, into which at least one of the sealing elements is inserted.